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FIG. 1

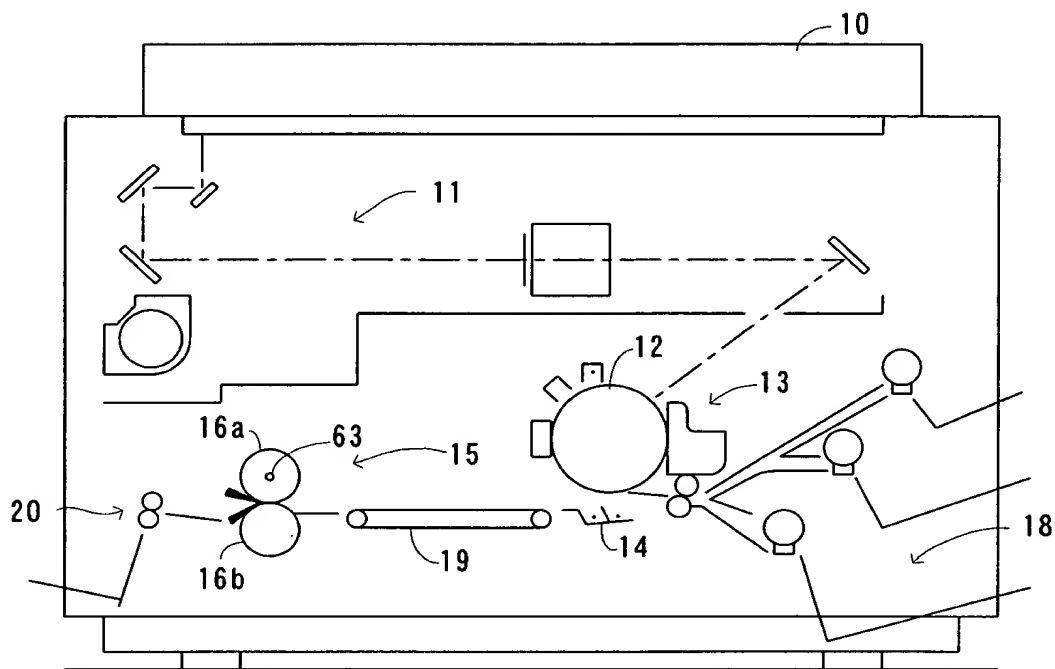


FIG. 2

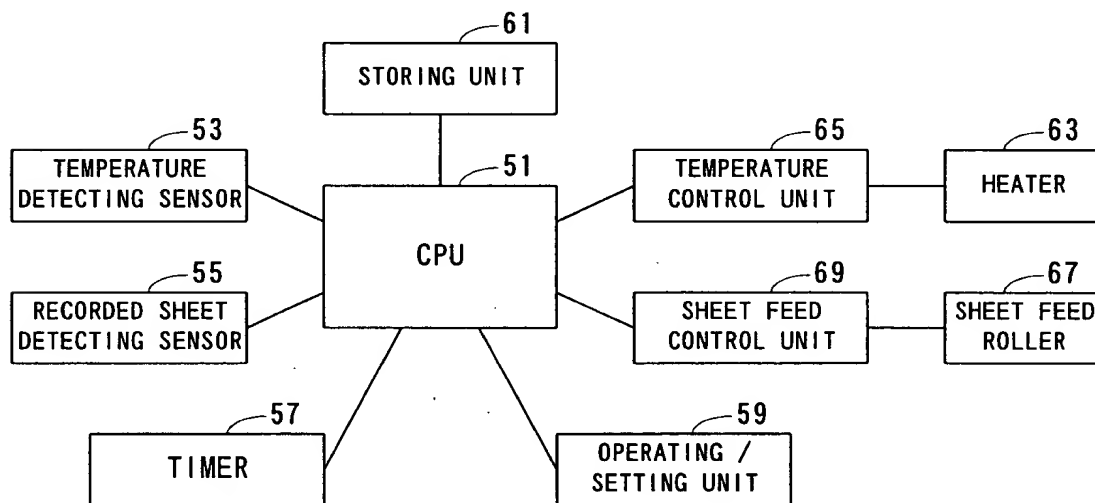


FIG. 3

NUMBER X OF SHEETS \ TIME T	$T < T_1 (30s)$	$T_1 \leq T < T_2$ (60s)	$T_2 \leq T < T_3$ (90s)	$T > T_3$
$X \leq A_1 (30) \text{ SHEETS}$	TO C (20) SHEETS 1ST cpm	TO F (50) SHEETS 1ST cpm		→
$A_1 < X \leq A_2 (50) \text{ SHEETS}$	TO D (10) SHEETS 1ST cpm	TO C (20) SHEETS 1ST cpm	TO F (50) SHEETS 1ST cpm	→
$X > A_2$	TO E (1) SHEET 1ST cpm	TO D (10) SHEETS 1ST cpm	TO C (20) SHEETS 1ST cpm	F (50) SHEETS 1ST cpm

TO GET SHEET

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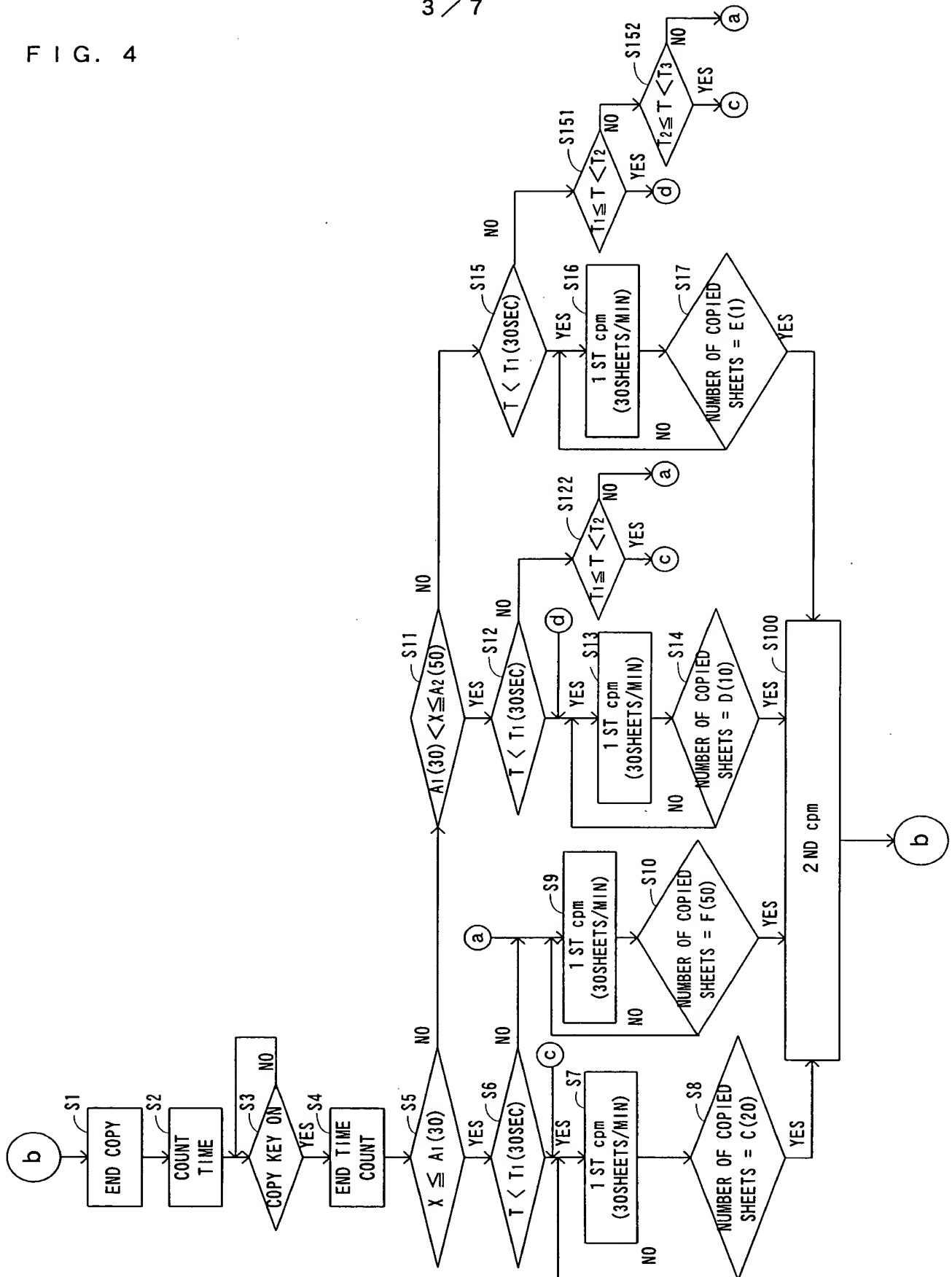


FIG. 5

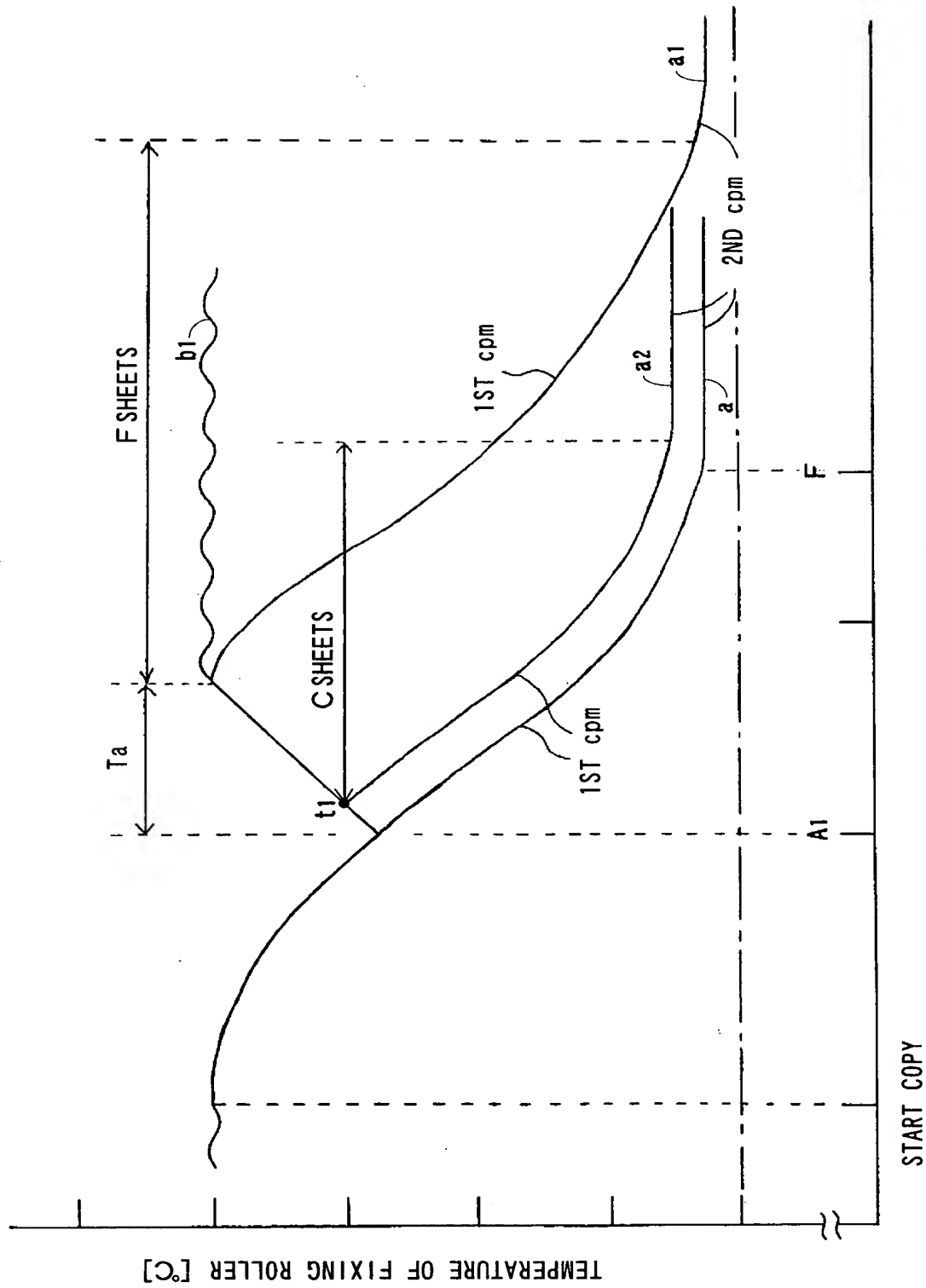
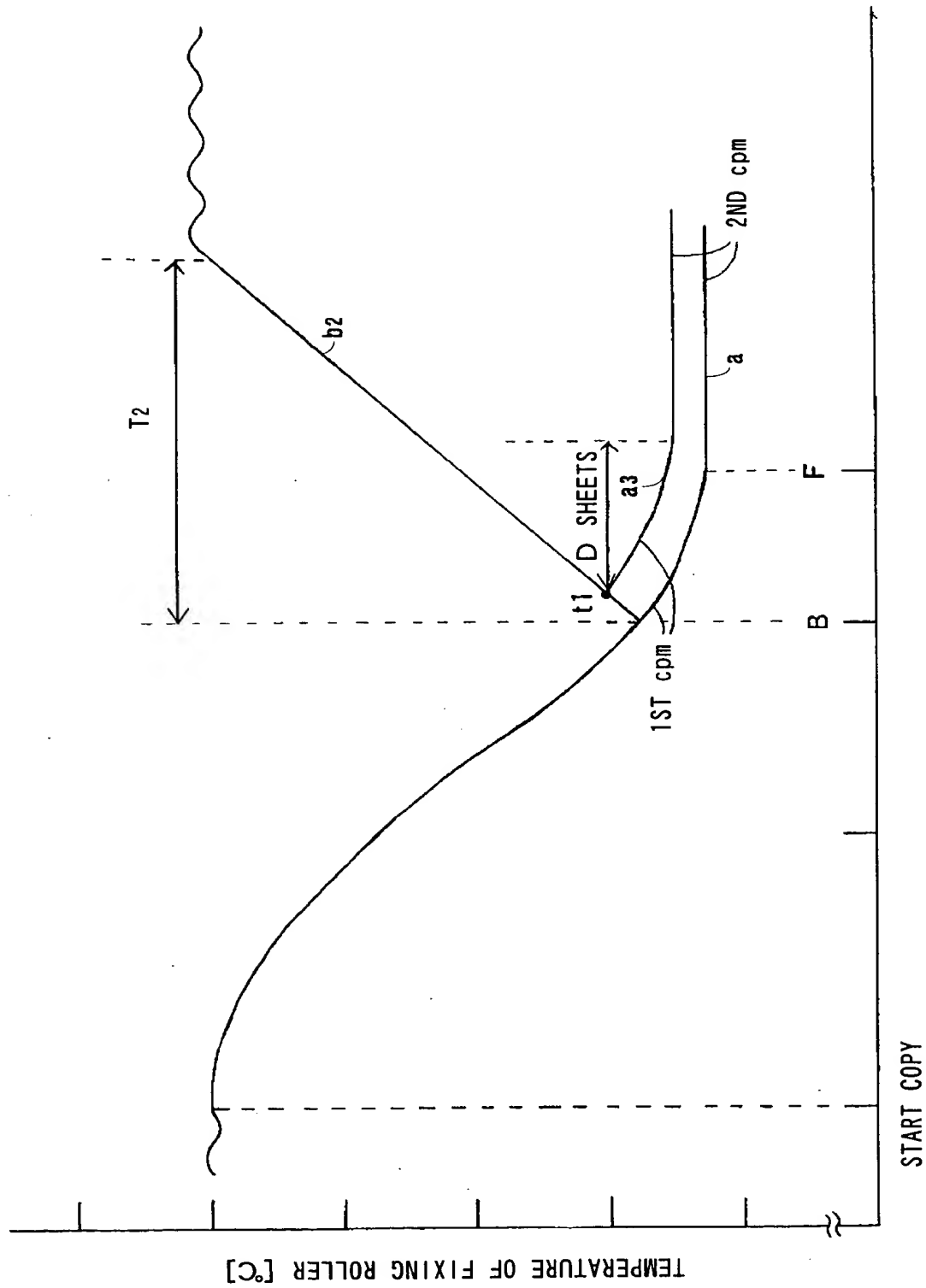


FIG. 6



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FIG. 7

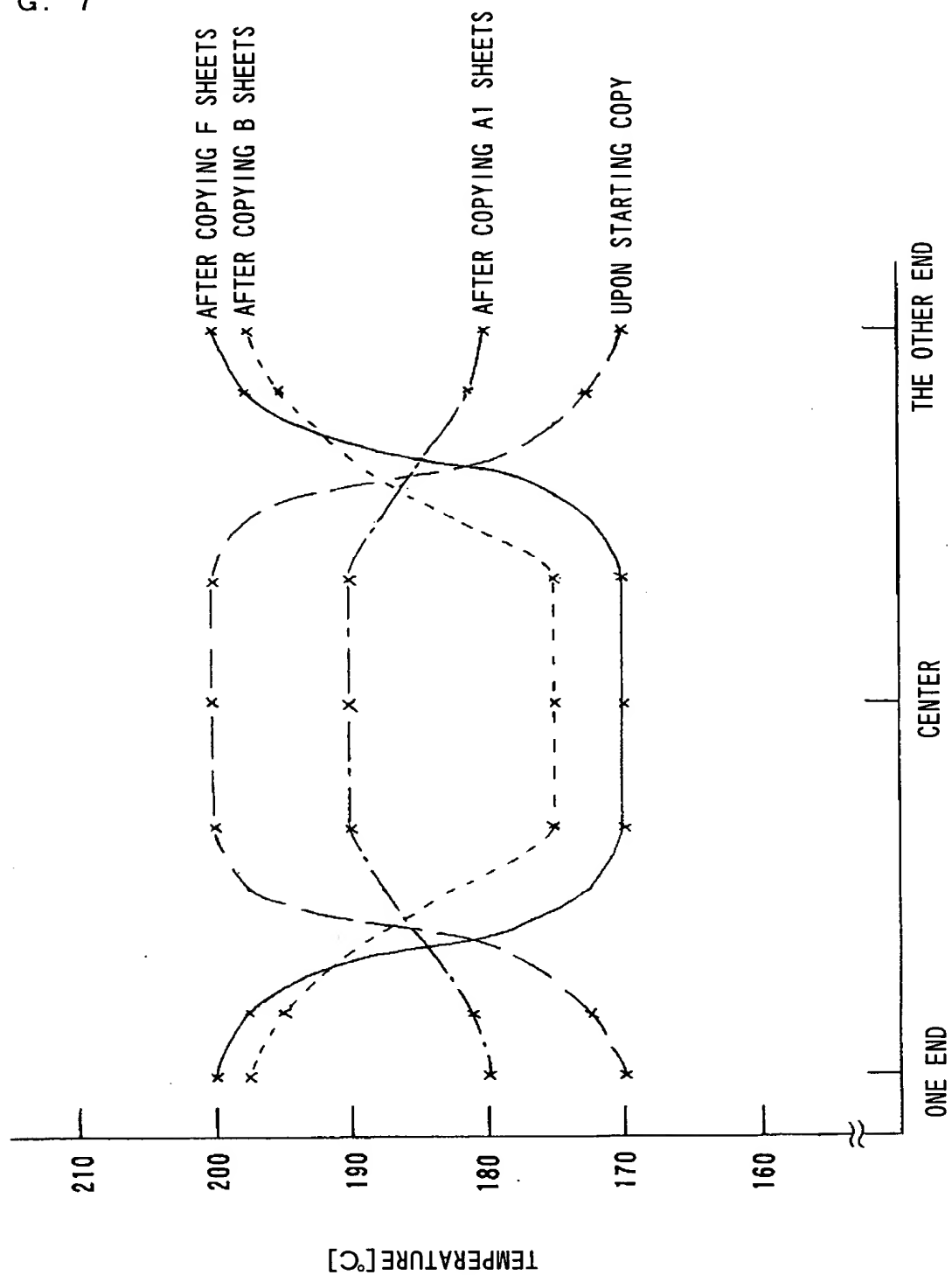


FIG. 7

FIG. 8

